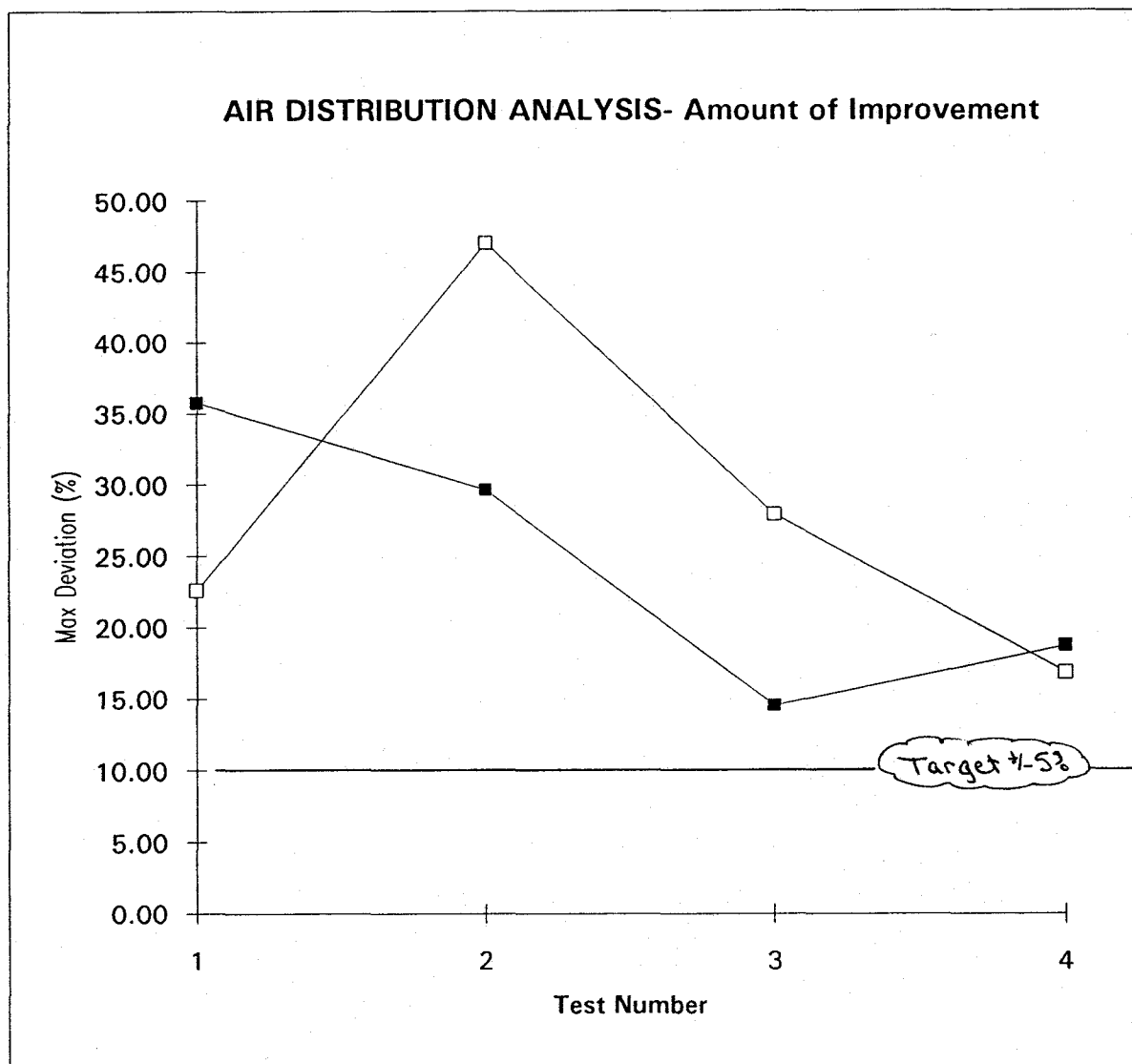


AIR DISTRIBUTION ANALYSIS- SUMMARY

IGS Unit 1 04/21-25/92

| Burner Setup | | | Maximum (High to Low) Deviation | |
|--------------|------------------|------------------------|---------------------------------|------------|
| | | | Outer Zone | Inner Zone |
| 4/21/92 | Initial Settings | Test #1- Baseline | 35.78 | 22.56 |
| 4/22/92 | 1st Set Changes | Test #2 | 29.63 | 47.00 |
| 4/23/92 | 2nd Set Changes | Test #3 | 14.53 | 27.93 |
| 4/24/92 | 3rd Set Changes | Test #4 | 18.69 | 16.85 |
| 4/25/92 | 4th Set Changes | No final baseline test | | |



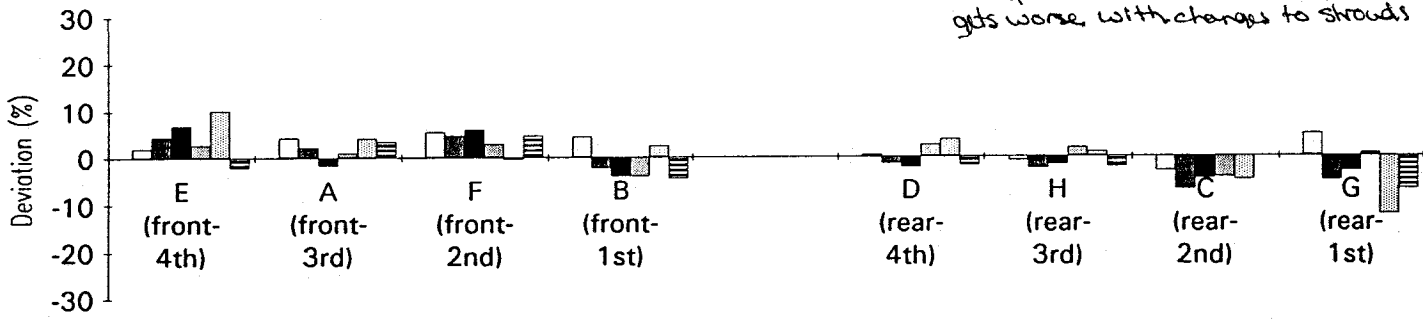
SUMGRF.XLS

IP7_002235

INNER ZONE (Backplate Corrections)

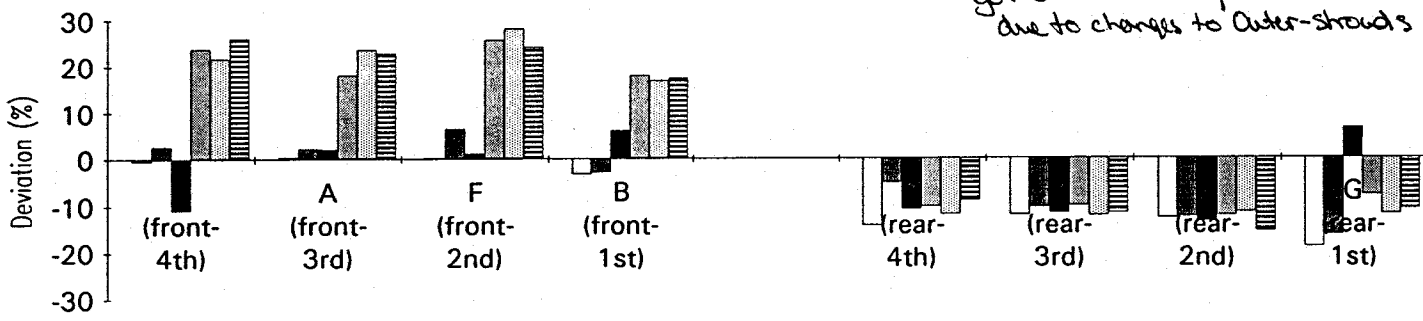
Air Flow Balancing- Inner Air Deviation, BASELINE

backplates start out pretty good, however
gets worse with changes to shrouds



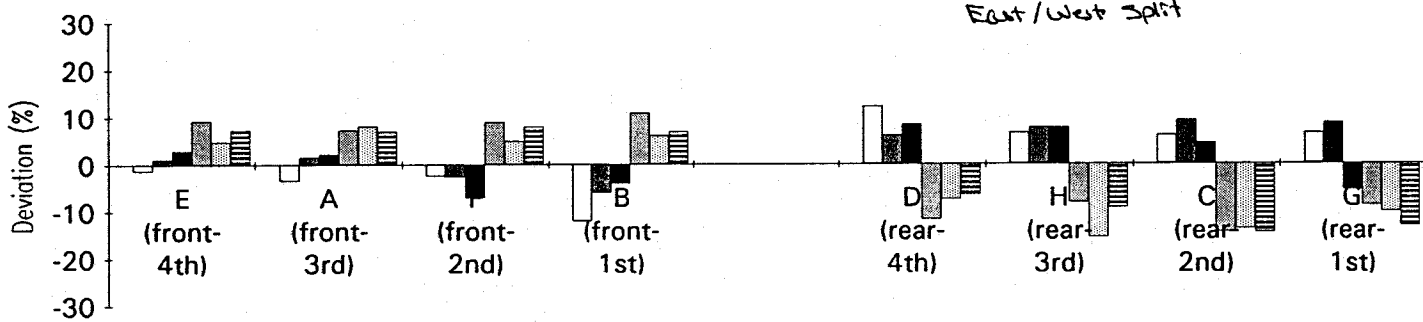
Air Flow Balancing- Inner Air Deviation, 2nd TEST

→ got dramatically worse
due to changes to Outer-shrouds



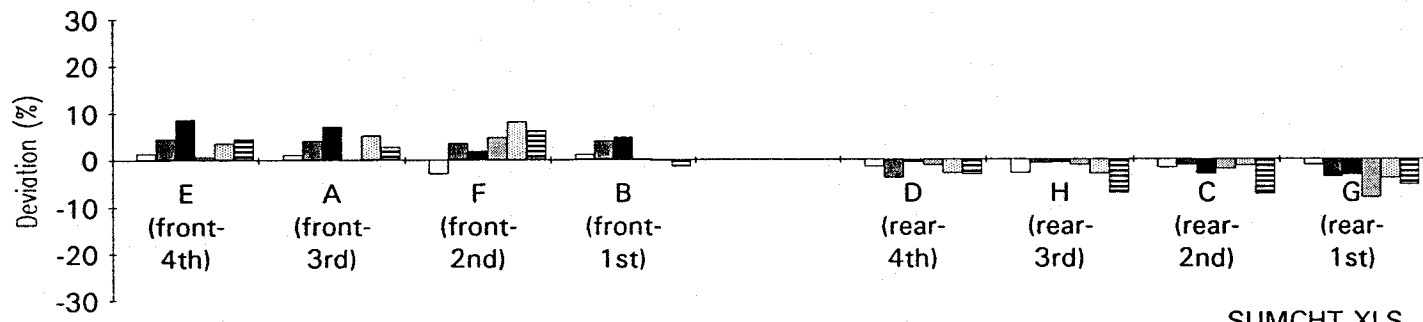
Air Flow Balancing- Inner Air Deviation, 3rd TEST

→ Improvements, but dramatic
East/West Split



Air Flow Balancing- Inner Air Deviation, 4th TEST

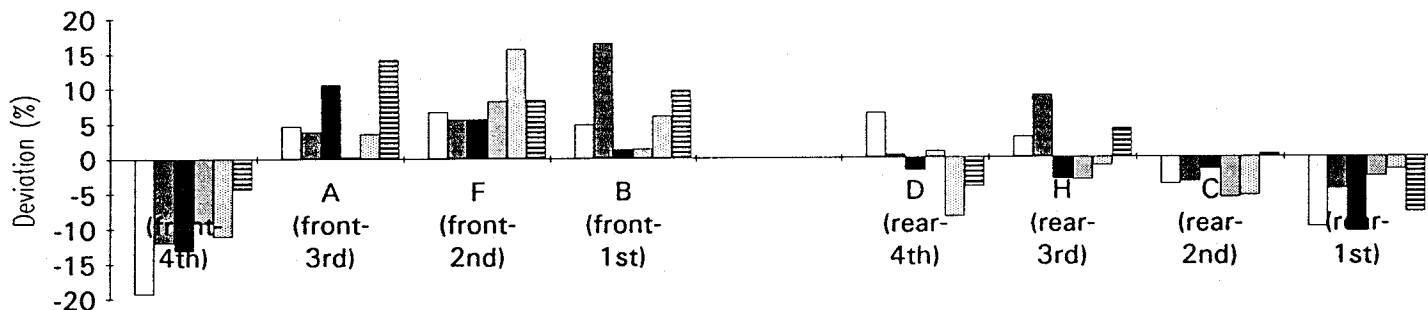
→ looking Pretty Good



SUMCHT.XLS

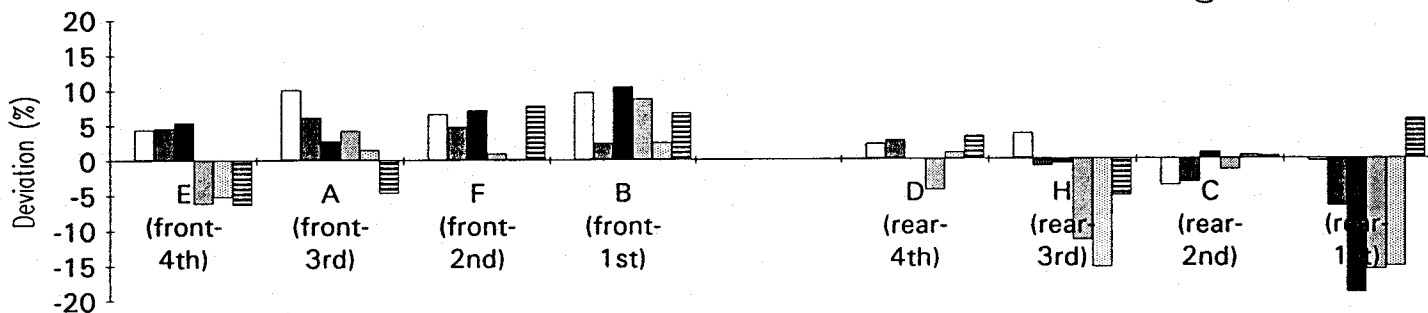
OUTER ZONE (Shrouding Corrections)

Air Flow Balancing- Outer Air Flow Deviations, BASELINE



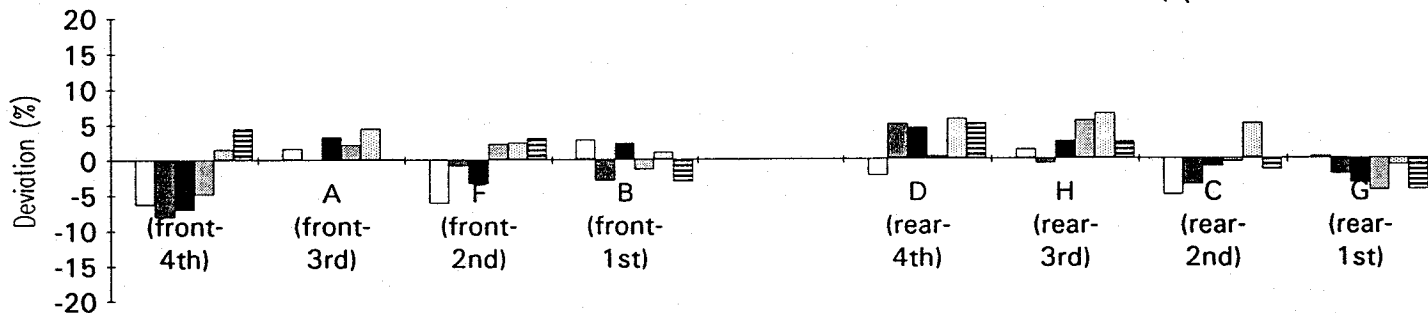
Air Flow Balancing- Outer Air Flow Deviations, 2nd TEST

H & G rows - go in opposite direction



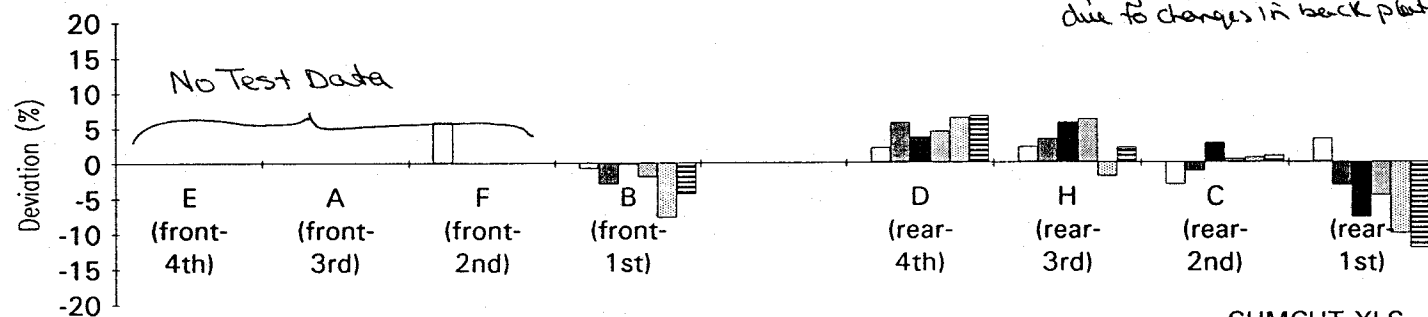
Air Flow Balancing- Outer Air Flow Deviations, 3rd TEST

→ looking pretty good



Air Flow Balancing- Outer Air Flow Deviations, 4th TEST

→ slightly worse than before due to changes in back plate



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